

### 1. Product Description

Product description	: SOMAFIX PARQUET & WOOD FRAME ADHESIVE is water-resistant PVAc based laminate parquet glue, produced in accordance with DIN EN 204 D3 Norms
Product form	: Mixture
Trade name	: SOMAFIX PARQUET & WOOD FRAME ADHESIVE
Use of the substance/mixture	: adhesives
Recommended use	: Industrial use Professional uses Consumer use
Type of product	: adhesives

### 2. Characteristics

Characteristics	: Easy application High adhesion power Flexible
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### 3. Application

- Assembling of laminate parquets, manufacturing of windows, doors, timber beams, bathroom and kitchen furnitures, gluing of MDF and wooden profiles
- Especially using on all wooden surfaces which are exposed to water or humidity

### 4. Application Instructions

- Application temperature is between +5 °C and +35°C
- The surface to be applied should be clean and dry, free of dust and grease
- The parts to be applied should be compatible one to another
- Gluing process is completed by applying the adhesive to the surfaces in strip form according to manufacturer instructions
- Residue of glue can be cleaned with a damp cloth
- Full curing time is 6 to 12 hours after application

### 5. Technical Specifications (@ 23 °C 50% RH)

Physical state	: Liquid
Chemical Basis	: Acrylic (Water Based).
Appearance	: Liquid.
Colour	: white
Odour	: characteristic
Curing System	: Moisture
Complete Curing Time	: 30 – 120 minutes
Density	: 1.11 – 1.17 g/cm <sup>3</sup> @23°C
Viscosity, dynamic	: 16000 cP
Application Temperature	: 5 → 35 °C
Pressing Time	: 20 ± 2 min

### 6. Packaging

Packaging	: Original packaging
Colour	: white.

Bottle 500 ml	Package 24 pcs/ctn
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## 7. Shelf Life and Storage

Storage conditions : Store in a well-ventilated place. Keep cool.

Storage temperature : 5 → 35 °C

Bottle 500 ml	15 months (after production date if stored at room temperature.)
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## 8. Health and Safety

Adverse physicochemical, human health and environmental effects : To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water.

First-aid measures after eye contact : Rinse eyes with water as a precaution.

First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

Other medical advice or treatment : Treat symptomatically.

Hand protection : Protective gloves

Eye protection : Safety glasses

Skin and body protection : Wear suitable protective clothing

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment

## 9. Remarks

Remarks : For further information, please refer to the Safety Data Sheet

## 10. Standards and Certificates

Standards and Certificates : D3 (EN 204)  
D2 (EN 204)

Technical Data Sheet

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